### TATA ELXSI

Traceability, Process, Asset, and Production Monitoring solution



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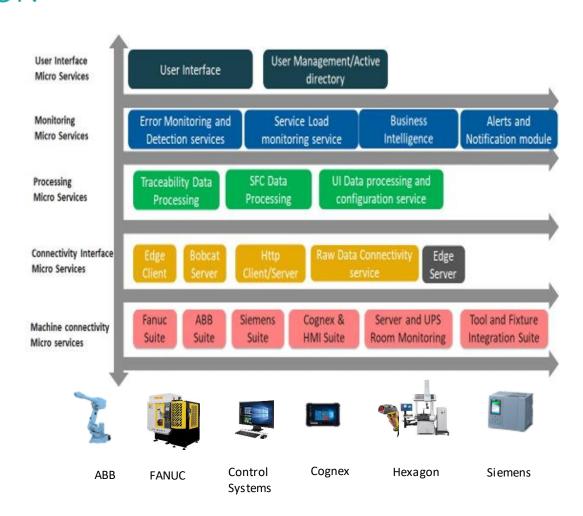
# TRACEABILITY, PROCESS, ASSET AND PRODUCTION MONITORING SOLUTION

#### **Challenges**

To achieve improvement in overall productivity, reduction in maintenance issues and reduction in manual data entry, basis the set of targets given by the client

#### Scope

- To design & implement an end to end solution for the traceability, process, asset and production monitoring.
- Complete responsibility for the build & run
- Support the installation for 5 years on 24 X 7 basis



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# TRACEABILITY, PROCESS, ASSET AND PRODUCTION MONITORING SOLUTION

#### **Solution**

- Conducted a thorough "as is" analysis
- Made a value stream analysis
- Established the connectivity from disparate CNC machines, plcs and sensors / hmis to a common network
- Designed the industrial network topology to address the demands of data collection frequency and needs
- Sized and implemented a bobcat server at the edge level to address the client's protocols
- Sized and implemented a SFC server for data aggregation & validation and to develop traceability, process monitoring apps.
- Implemented the panda and ground hog for data analytics

#### **Impact**

Post our solution implementation:

- Client will achieve the set target goals for overall productivity
- Will have complete traceability of the production



Discrete manufacturing traceability monitoring dashboard